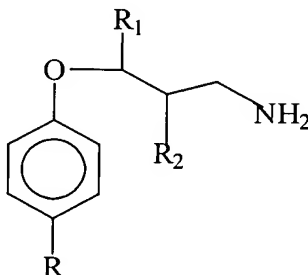


## ABSTRACT OF THE DISCLOSURE

Polyalkylphenoxyaminoalkanes having the formula:



and fuel-soluble salts thereof, wherein R is a polyalkyl group having an average molecular weight in the range of about 600 to 5,000; and

- 5 R<sub>1</sub> and R<sub>2</sub> are independently hydrogen or lower alkyl having about 1 to 6 carbon atoms.

The compounds of the present invention are useful as fuel additives for the prevention and control of engine deposits.